SOV/21-59-12-1/20

Substantiation of the Method of Successive Reduction of the Order of Systems of Ordinary Differential Equations

are 3 references, 2 of which are Soviet and 1 American.

Instytut teploenerhetyky AN URSR (Institute of Thermal Power Engineering of the AS UkrSSR) ASSOCIATION:

PRESENTED: By Y.Z. Shtokalo, Member, AS UkrSSR

SUBMITTED: March 27, 1959

Card 2/2

LAVRENT'YEV, P.A., prof.; KOZLOV, Ye.M., mladshiy nauchnyy sotrudnik; GVOZDKOVA, N.A., starshiy laborant

Prolongation of the insecticidal action of chlorophos. Veterinar'ia 41 no.8:90-92 Ag 64. (MIRA 18:4)

1. Kazanskiy veterinarnyy institut.

KOZLOV, Ye.M. [Kozlov, IE.M.]

An improper integral in operational calculus. Dop. AN URER no.3: 263-265 '65. (MIRA 18:3)

1. Kiyevskiy tekhnologicheskiy institut pishchevoy promyshlennosti.

KOZLOV, Yevgeniy Prokop'yevich; MASHINA, G.K., red.

[Fromoters of technical progress] Zastrel'shchiki tekh-

nicheskogo progressa. Frunze, Kirgizskoe gos. izd-vo 1963. 42 p. (MIRA 19:1)

ACC NR: AP7009082

SOURCE CODE: UR.0413/67/000/003/0056/0056

INVENTOR: Medvedev, S. K.; Ginzburg, Ye. L.; Titov, M. M.; Kozlov, Ye. V.; Volkov, S. S.; Bocharov, G. A.

ORG: None

TITLE: A high-voltage pulse capacitor. Class 21, No. 190996 [announced by the Capacitor Design Branch of the All-Union "Order of Lenin" Electrical Engineering Institute im. V. I. Lenin (Filial po kondensatorostroyeniyu Vsesoyuznogo ordena Lenina elektrotekhnicheskogo instituta)]

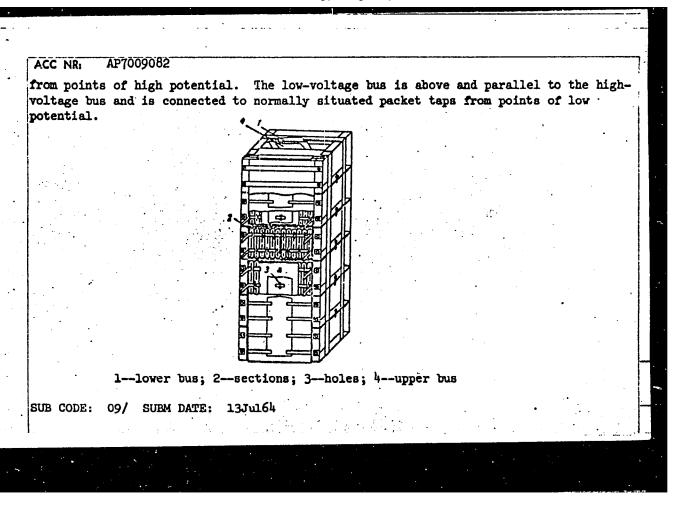
SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 3, 1967, 56

TOPIC TAGS: electric capacitor, pulse signal

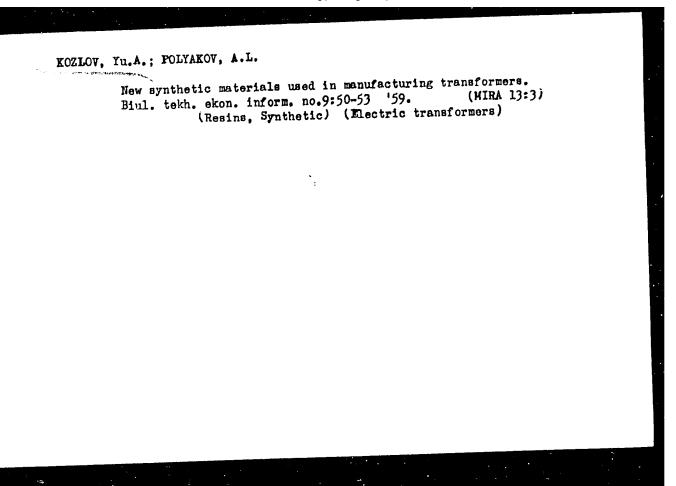
ABSTRACT: This Author's Certificate introduces a high-voltage pulse capacitor equipped with insulating layers made from paper saturated with a liquid dielectric and plates of aluminum foil. The capacitor is made in the form of packets which are electrically and mechanically interconnected. These packets consist of plane-parallel pressed sections with the higher-potential sections located in the middle of the packet and the lower-potential sections at the ends. The leads are connected to accumulator buses. The capacitor is designed for reduced inductance with a simultaneous simplification of production technology. The high-voltage bus is parallel to the end surfaces of the section packets and has holes for passage of the packet taps connected to this bus

Card 1/2

IDC: 621.319.44



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ACCESSION NR: AP5001812			
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puting mechanisms built direct given of the use of the direct	(Figure (Control) BYEO COL		
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and table.			
ASSOCIATION: Nous : 22 %			
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KOZLOV, Yu.A., inzh.; POLYAKOV, A.L., inzh.; SOKOLOVA, S.L., inzh.

Cast insulation from MHK-1 compound for instrument transformers.

Vest.elektroprom. 31 no.2:12-17 F '60. (MIRA 13:6)

(Electric insulators and insulation)

(Electric measurements)

KCZLOV, Yu.A. (Vartemyaki Leningradskoy oblasti)

Problems on hydrostatics. Fiz. v shkole 23 no.5:73-74
S-0 163.

(MIRA 17:1)

KOZLOV, Yu. A.

First Kiev Madical Institute

"Increasing Antigenic Activity of Precipitated Diphtheria Anatoxin"

SOURCE: Mikrobiologichnyi Zhurnal, 7(1/2):125-38, 19h0

KOZLOV, Yu. A. and N. V. Kartseva (Scientific Research Institute of Epidemiology and Hygiene of the Red Army)

"Determination of Fermentative Activity of the Pancreas and Its Preparation in the Practice of Production of Tryptic Hydrolysates"

for determination of the quantity of fermentative preparation nedessary to obtain hydrolysates

(from ANNOTATIONS OF THE ARTICLES SUBMITTED TO THE EDITORIAL OFFICE)

50: hurnal Mikrobiologii, Epidemiologii i Immunobiologii, Ko 6, pp.78-78-79, 1945

(T rans V831 (partial) by L. Lulich

KOZLOV, Yu. A. and Kartseva, E. V.
Scientific Research Institute of Epidemiology and Hygiene of the Red Army

"Experimental Preparation of Culture Media in Penicillin Production"

SOURCE: Zhurnal Mikrobiologii, Epidemiologii i Immunobiologii, 8-9: 57-59, 1946

KOZLOV, Yu. A.

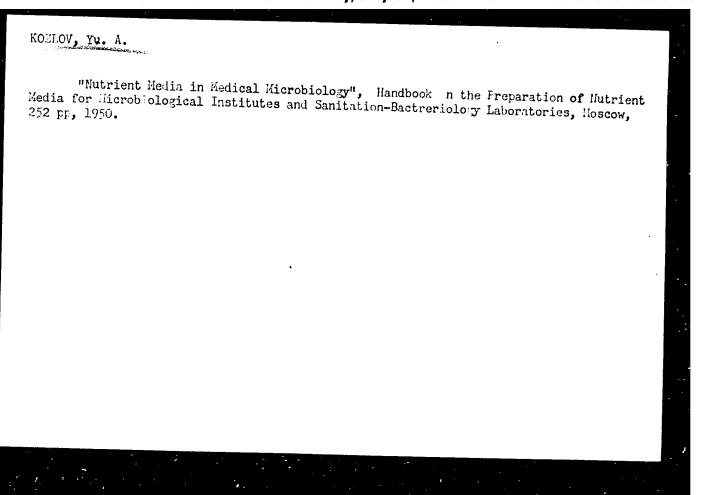
Kozlov, Yu. A. and Chalisov, I. A. "Immunological and tissue characteristics of percutanecus immunization with dry sugar-gelatinagar NIIEC baccine from the HGG strain," Byulleten' In-ta tuberkuleza Akad. med. nauk SSSR, 1948, No. 4, p. 7-16

So: U-3566, 15 March 53, (Letopis 'Zhurnal 'nykh Statey, No. 13, 1949)

3.	KOZLO
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74	
-	genic properties.
	of fresh liquid vaccine. Dry BCG vaccine prepareth NIIEG drying media and kept for 1 yr at +2;-
	ä
	203184
*	storage at +2 to +4°. They are superior to those
	for drying. Allergizing properties of the dry saccharose-gelatine-agar BCG vaccine are superior
	Kozlov proposed in 1946 a dry BCG /Bacillus Calmette - Guerin7 vaccine prepd with the use of NIIEG media
	"Mikrobiologichmiy Zhur" Vol XI, No 4, pp 74-80
<b>6</b> 	NIING Vaccine Prepared From a Document of Epidemiol and Kozlov, NIIEG Waci Res Inst of Epidemiol and Hygiene)
- :	"Immunogenic Properties of Dry Live Antituberculosis
	USSR/Medicine - Infectious Diseases

APPROVED FOR RELEASE: Monday, July 31, 2000

CIA-RDP86-00513R000825910(



KOZLOV, YU. A.

UBSR/Medicine - Food Poisoning

Nov 52

"Review of Monograph 'Food Poisoning and Its Prophylaxis', by N. I. Orlov, Library of the Practicing Physician, Medgiz, 1952, 119 pp, 25,000 copies," (Yu. A. Kozlov, reviewer)

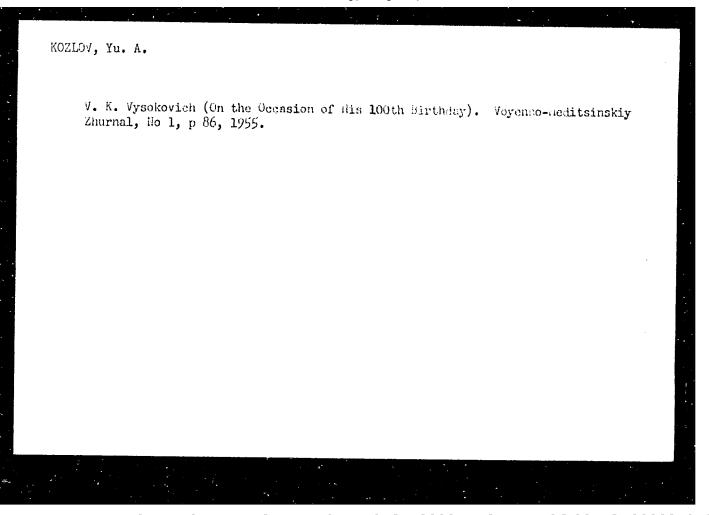
Gig i San, No 11, pp 60,61

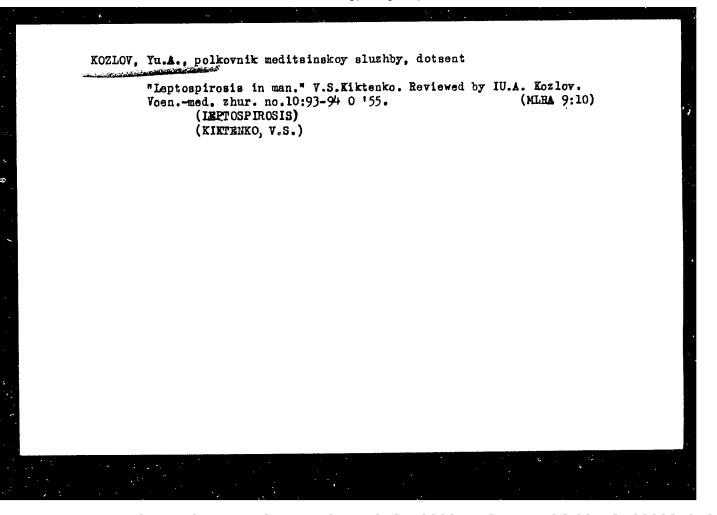
Lauds the clear and concise style of the author and the up-to-date presentation of information on food poisoning of bacterial and nonbacterial origin. Objects to the brief treatment of Salmonella organisms and of their pathogenicity in producing toxic infections. Considers that to little space

264T35

is allocated to a discussion of Sonne dysentery bacilli as originators of toxic food infections, and does not quite agree with the author's treatment of the symptomatology and pathogenesis of toxic infections caused by Sonne bacilli.

# "Alimentary toxic infections of a paratyphoid character." I.V.Shur. Reviewed by IU.A.Kozlov. Gig. i san. no.11:58-59 N 154. (MIRA 7:12) (SHUR, I.V.) (FOOD--BACTERIOLOGY) (SAIMONELLA PARATYPHI)





MARTYHOV, V.Ya., mayor med.sluzhby, KOZLOV, Yu.A., kapitan med.zluzhby

MELOUSOV, G.P., leytenant med.sluzhby

Oxygen treatment for ascarinsis at medical stations. Voen.-med.
zhur. no.8168-69 Ag 156

(ASCARIDS AMD ASCARIASIS)

(OXYGEN—THERAPEUTIC USE)

AWAN'YEV, M.G., MUSHEGYAN, S.A., LEVITSKAYA, L.A., VAYERIB, Ye.A., FRID, Ye.A. KOZLOV, Yu.A., MARTYHOV, L.N.

Apparatus for artificial blood circulation made by the Scientific Research Instituta for Experimental Surgical Apparatus and Instrumenta and results of experimental use [with summary in English]. Eksper. khir. 3 no.3:25-31 My-Je '58 (MIRA 11:8)

1. Iz Nauchno-issledovatel'skogo instituta eksperimental'noy khirurgicheskoy apparatury i instrumentov (dir. M.G. Anan'yev) Ministerstva zdravookhraneniya SSSR.

(HEART, artif.

extracorporeal circ., in dogs (Rus))

ANBINDER, Ya.Ye. [Anbinder, IA.IE.]; SHPAKOVSKIY, N.Ye. [Shpakovs'kyi, N.E.];

DARBINYAN, S.A.; KOMAROV, V.V.; KOMAROVA, T.V.; KOZLOV, Yu.A.; KONCKOTIN,
L.P.; ZEREKIDZE, V.M.; SHULYATITSKIY, S.M. [Shyliatyts'kyi, S.M.];

KHODURSKIY, Ye.A. [Khodurs'kyi, IE.A.]; OBUSHINSKIY, Ye.I. [Obushyns'kyi,
IE.I.]; GVOZDIK, A.A. [Hvozdyk, A.A.]; NIKITINA, M.A.; LUPASHKO, N.F.;

BESKROVNYY, M.N.; TSIMBLER, M.Ye. [TSymbler, M.IE.]; ILYN, A.N.; TOTADZE,
P.M.; ZHIGURS, Kh.Yu.; ZAKREVSKIY, Ye.S. [Zakrevs'kyi, IE.S.];

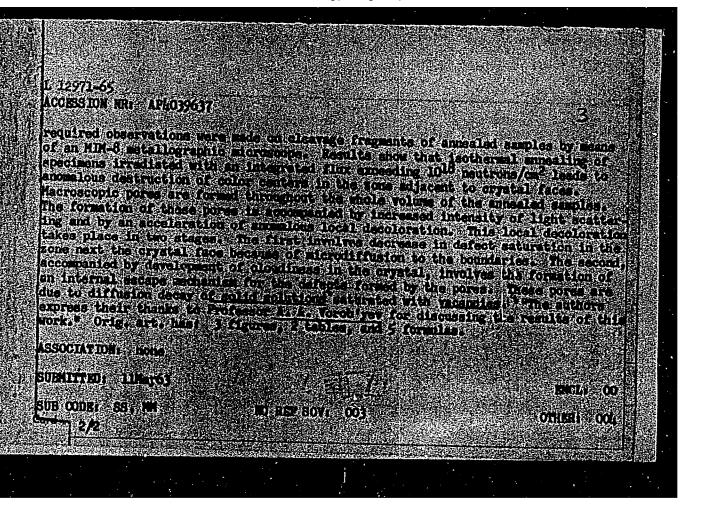
FEDOROVICH, A.G. [Fedorovych, A.H.]; CHALENKO, D.K.; KHOMUTOV, D.A.;

SKURIKHIN, I.M.; NILOV, V.I.; YEFIMOV, B.N. [IEfimov, B.N.]; KAZANOVSKIY,
V.S. [Kazanovs'kyi, V.S.]; ZOTIKOV, L.S.; KCCHURENKO, M.A.

Soviet certificates of invention. Khar. prom. no.2:57-59 Ap-Je '65. (MIRA 18:5)

L 1971-65 ENT(a)/EFF(c)/EFF(n)-8/ENF(s)/ENF(b) P-1/Po-1 19710

ACCESSION NEW APACOSCIT SOLVENING OF A LEAST SOLVEN



ACCESSION NR: AP4009479

\$/0051/63/015/006/0839/0840

AUTHOR: Yegorov, V.S.; Kozlov, Yu.G.; Shukhtin, A.M.

TITLE: Concentrations of excited atoms in pulse discharges in a mixture of helium and noon

ů

SOURCE: Optika i spektroskopiya, v.15, no.6, 1963, 839-840

TOPIC TAGS: inert gas , excitation, energy transfer, pulse discharge , level population, helium, neon, optical pumping

ABSTRACT: Earlier two of the authors (A.M. Shukhtin and V.S. Yegorov, Vestnik LGU, No.3,1959 and Opt.i spektro,9,794,1960) studied the population of the upper levels of neon at different stages of a pulse discharge. The present paper gives some of the results of a similar investigation, also by the Rozhdestvenskiy method of hooks of pulse discharges in mixtures of neon and helium. The discharges were realized in a 15-mm diameter, 60-cm long tube. It was found that the introduction of He results in increase of the peak concentration of Ne in the 2p<sup>5</sup>3sXUstate; at the same time the population of the 1s2s<sup>3</sup>S<sub>1</sub> of He is reduced. The inferred level populations for Ne and He separately at 0.5 and 4 mm Hg pressure and in mixture with

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**APPROVED FOR RELEASE: Monday, July 31, 2000** 

CIA-RDP86-00513R0008259100

ACC. NR: AP4009479

the same pressure ratio are given in a table. The increase in the relative number of excited Ne atoms is attributed to energy transfer incident to elastic and inelastic collisions of the He atoms with the other particles of the decaying plasma. The various possible energy transfer mechanisms are discussed. It is concluded that a number of these mechanisms may play a significant role. Orig.art.has: 8 formulas, 1 table and 1 figure.

ASSOCIATION: none

SUBMITTED: 25May63

DATE ACQ: 03Jan64

ENCL: 00

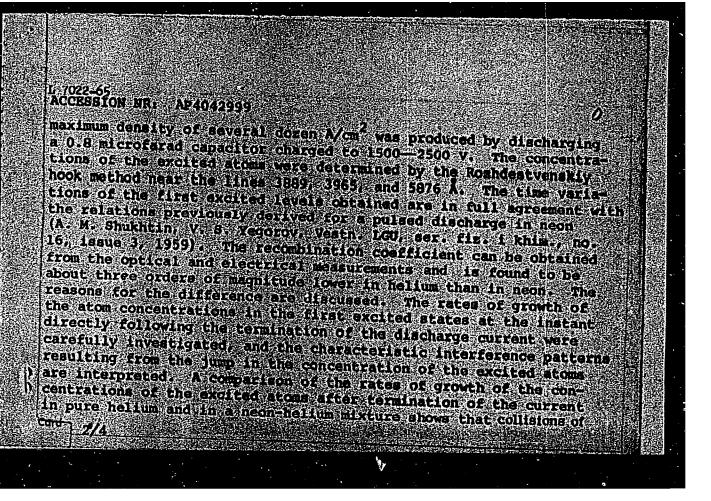
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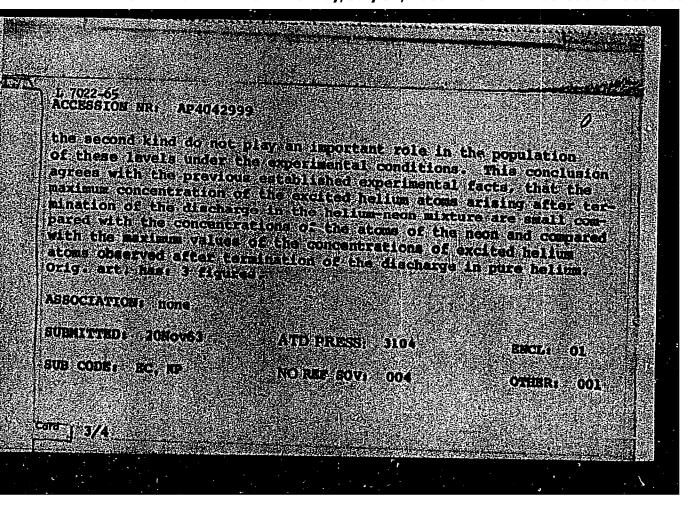
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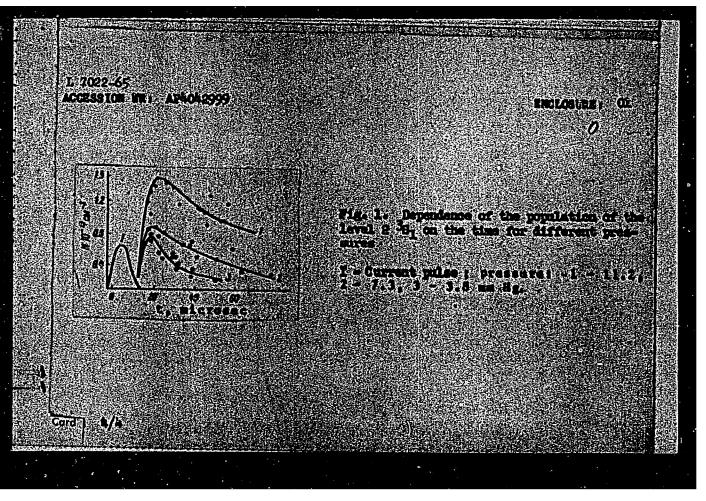
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Card<sup>2/2</sup>

L\_O22-05. SU(6) / MA(k) / PH/ART() / SP(k) / PR(k) / ER(k) - 2 / ERT(k) - 2 / ERT(k







KOZLOV, Ta, G.

Pathophysiologic mechanisms of hypochondriac delirium. Zh. nevropat. psikhiat., Moskva 53 no.12:935-941 Dec 1953. CIML 25:5)

1. Department of Psychiatry of First Leningrad Medical Institute imeni I. P. Pavlov and Laboratory of the Physiclogy of Receptors of the Institute of Physiology imeni IIP. Pavlov of the Academy of Sciences USSR.

### "APPROVED FOR RELEASE: Monday, July 31, 2000

CIA-RDP86-00513R000825910

KOZLOV, YU G.

USSR/Medicine/Neurophysiology - Pharmacology

FD-2949

Card 1/2

Pub. 17-13/23

Author

: Kozlov, Yu. G.

Title

: Influence of intravenous administration of novocaine on condi-

tioned interoceptor reflexes.

Periodical

: Byul. eksp. biol. i med. 7, 47-49, July 1955

Abstract

: Author investigated the action of novocaine by injecting it into the femoral veins of dogs to test the conditioned interreceptor reflexes. The dogs had stomach fistulas and had had the parotid gland duct removed. A rubber ball served to irritate the gland walls. The unconditioned reflex secretion during the first injection of novocaine decreased up to 10-15% with restoration following after 8-12 minutes. During later revocaine injections the amount of unconditioned reflex secretion did not change much. Each intravenous injection of 1% novocaine solution brought about a tapering off of conditioned saliva reflexes and a decrease of unconditioned reflex secretion. Author therefore concludes that novocaine nearly always acts on the cerebral cortex and in small stages affects other underlying brain formations. No references. Graphs.

Card 2/2

Pub. 17-13/23

FD-2949

Institution

: Chair of Psychiatry (Head: Active Member Academy Medical Sciences USSR Prof. N. I. Ozeretsiy (deceased) First Leningrad Medical Institute imeni I. P. Pavlov (Dir. A. I. Ivanov) and Laboratory of Physiology of Receptors (Head: Active Member Academy Medical Sciences USSR Prof V. N. Chernigovskiy) Institute Physiology Academy Sciences USSR imeni I. P. Pavlov (Dir. Academician K. M. Pavlov) Vertexed

Bykov) Leningrad

Submitted

: 22 Aug 1954

## KOMIOV, Yu.G. (Leningrad)

Role of the climacteric in the pathogenesis of presentle psychoses and effect of sex hormones [with summary in English]. Probl. endok. i gorm. 3 no.6:73-77-N-D '57. (MIRA 11:3)

1. Iz psikhiatricheskogo sektora (zav.-prof. V.K.Fedorov) Instituta fiziologii imeni I.P.Pavlova (dir.-akad. K.M.Bykov) AN SSSR.

(ANDROGENS, therapeutic use,

presentle psychoses in female climacteric (Rus) (CLIMACTERIC, FEMALE, complications, presentle psychoses, androgen ther. (Rus) (PSYCHOSES, PRESENTLE, therapy, androgens, in female climacteric (Rus)

VAYNRIB, Ye.A., FRID, Ye.A., KOZLOV, Yu.G., MARTYHOV, L.M., MUSHEGYAH, S.A., LEVITSKAYA, L.A.

Clinical model of apparatus for artificial blood circulation; method of preparation and directions [with summary in English]. Eksper. khir. 3 no.3:15-24 My-Je '58 (MIRA 11:8)

1. Iz Nauchno-issledovatel'skogo instituta eksperimental'noy khirurgicheskoy apparatury i instrumentov (dir. M.G. Anan'yev) Ministerstva zdravookhraneniya SSSR.

(HEART, artif. extracorporeal circ., clin. model & principles of operation (Rus))

### KOZLOV, Yu. G.

Pathogenesis and clinical aspects of presentle psychoses. Trudy Inst. fiziol. 7:147-152 '58. (MIRA 12:3)

1. Psikhiatricheskiy sektor (zav. - V.K. Fedorov) Instituta fiziologii im. I.P. Pavlova AN SSSR. (PSYCHOSES)

Effect of aminazine on the basic processes of the higher nervous activity. [with summary in English]. Zhur.nys.nevr. deiat. 8 no.6:904-910 N-D '58 (MIRA 12:1)

> 1. Psychiatric Section and Laboratory of Physiology and Pathology of the Higher Nervous Activity, Pavlov Institute of Physiology USSR Academy of Sciences, Leningrad.

(CHLORPORMAZINE, effects,

on conditioned reflex funct. in dogs (Rus)) (REFLEX, CONDITIONED

eff. of chlorpromazine in dogs (Rus))

KOZLOV, Yu.G., VAYNRIB, Ye.A., FRID, Ye.A.

Ţ

Oxygenator of an artificial circulation apparatus. Med.prom. 12 no.8:48-50 Ag '58 (MIRA 11:9)

ANAN'YEV, M.G.; VAYNRIB, Ye.A.; VISHNEVSKIY, A.A.; KOZLOV, Yu.G.; LEVITSKAYA, L.A.; MARTYNOV, L.N.; MUSHEGYAN, S.A.; FRID, Ye.A.

Improvement of the artificial heart apparatus designed by the Scientific Research Institute of Experimental Surgical Apparatus and Instruments. Eksper.khir. 4 no.5:3-8 S-0 '59. (MIRA 13:1)

1. Iz Nauchno-issledovatel skogo instituta eksperimental noy khirurgicheskoy apparatury i instrumentov (dir. M.G. Anan'yev) i Instituta khirurgii imeni A.V. Vishnevskogo (dir. - deystvitel'nyy chlen AMN SSSR A.A. Vishnevskiy) AMN SSSR (HEART, MECHANICAL, equipment and supplies)

KOZLOV, Yu.G.

Treatment of presentle psychoses. Trudy Inst.fiziol. 8:476-478 (MIRA 13:5)

1. Psikhiatricheskiy sektor (zaveduyushchiy - V.K. Fedorov) Instituta fiziologii im. I.P. Pavlova AN SSSR.

(SENILE PSYCHOSES) (RAUWOLFIA)

KOZLOV, Yu.G., kand.med.nauk (Leningrad)

A case of toxic dermatitis in gendon therapy. Klin.med. 37 no.1:157 Ja 159. (MIRA 12:3)

1. Iz psikhiatricheskogo sektora (zav. - prof. V.K. Fedorov) Instituta fiziologii imeni I.P. Pavlova AN SSSR (dir. - akademik K.M. Bykov).

(RAUWOLFIA ALKALOIDS, inj. off.

total alkaloid prep. causing toxic dermatitis (Rus)) (DERMATITIS, etiol. & pathogen.

toxic, caused by total alkaloid prep. (Rus))

VAYNRIB, Ye.A.; MARTYNOV, L.N.; FRID, Ye.A.; KOZLOV, Yu.G.; ANAN°YEV, M.G.; MUSHEGYAN, S.A.; LEVITSKAYA, L.A.

Apparatus for artificial blood circulation. Med.prom. 14 no.11:40-45 N \*60. (MIRA 13:11)

1. Nauchno-issledovatel\*skiy institut eksperimental\*noy khirurgicheskoy apparatury i instrumentov.

(BLOOD -- CIRCULATION, ARTIFICIAL)
(MEDICAL INSTRUMENTS AND APPARATUS)

ANAN'YEV, M.G.; VAYNRIB, Ye.A.; KOZLOV, Yu.G.; LEVITSKAYA, L.A.; MARTYNOV, L.N.; MUSHEGYAN, S.A.; FRID, Ye.A.

Improved apparatus for artificial blood circulation (the AIK of 1959) and new data on its use. Trudy NIIEKHAI no.5:113-118 '61.

(MIRA 15:8)

1. Nauchno-issledovatel'skiy institut eksperimental'noy khirurgicheskoy apparatury i instrumentov. (PERFUSION FUMP (HEART))

ANAN'YEV, M.G.; VAYNRIB, Ye.A.; CORBOVITSKIY, Ye.B.; KOZLOV, Yu.G.; KASHCHEVSKAYA, L.A.; LEVITSKAYA, L.A.; COL'DINA, B.G.; SUPKO, N.S.; IVANOVA, L.N.; UNIK, V.I.

"Artificial kidney" apparatus built by the Research Institute for Experimental Surgical Apparatus and Instruments and the results of using it in an experiment. Trudy NIIEKHAI no.5:168-173 '61.

(MIRA 15:8)

1. Nauchno-issledovatel'skiy institut eksperimental'noy khirurgicheskoy apparatury i instrumentov.

(ARTIFICIAL KIDNEY)

SOROKINA, M.I.; CHILINGARIDI, Ye.K.; KOZLOV, Yu.G.; GORBOVITSKIY, Ye.B. (Moskve)

Treatment of acute renal insufficiency by hemodialysis using an "artificial kidner" apparatus of Soviet manufacture. Klin. med. no.3:27-31 \*62. (MIRA 15:3)

1. Iz otdoleniya "iskusstvennaya pochka" I Moskovskogo ordena Lenina meditsinskogo instituta (dir. - chlen-korrespondent AMI SSSR V.V. Kovanov, glavnyy vrach B.S. Bobov, nauchnyye rukovoditeli - zasluzhennyy deyatel' nauk prof. N.M. Yelanskiy i prof. I.M. Epshteyn).

(RENAL INSUFFICIENCY) (KIDMEYS, ARTIFICIAL)

ANAN'YEV, M.G.; GORBOVITSKIY, Ye.B.; KOZLOV, Yu.G.; GOL'DINA, B.G.; KASHCHEVSKAYA, L.A.; LEVITSKAYA, L.A.; IVANOVA, L.N.; SUPKO, N.S.; TKACHENKO, A.S.; UNIK, V.I.

Study of and experience in the use of the Soviet artificial kidney apparatus. Sov.med. 26 no.7:15-20 Jl '62. (MIRA 15:11)

1. Iz Nauchno-issledovatel'skogo instituta eksperimental'noy khirurgicheskoy apparatury i instrumentov (dir. M.G.Anan'yev). (KIDNEYS, ARTIFICIAL)

YEGOROV, V.S.; KCZLOV, Yu.G.; SHUKHTIN, A.M.

Concentrations of excited atoms in a helium - neon pulse discharge. Opt. i spektr. 15 no.6:839-840 D '63.

(MIRA 17:1)

# "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000825910

YEGOROV, V.S.; KOZLOV, Yu.G.; SHUKHTIN, A.M.

Concentrations of excited atoms in a pulse discharge through helium. Opt. i spektr. 17 no.1:154-156 J1 tol.

(Eika 17:9)

## "APPROVED FOR RELEASE: Monday, July 31, 2000

CIA-RDP86-00513R000825910

ACC NR: AP7006949

SOURCE CODE: UR/0129/67/000/001/0065/0067

AUTHOR: Zalesskiy, V. I.; Kozlov, Yu. I.; Lin, S. T.

ORG: Moscow Institute of Steel and Alloys (Moskovskiy institut stali i splavov)

TITLE: Strengthening of Kh14G14N3T steel during manufacture of end plates by cold burnishing

SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 1, 1967, 65-67

TOPIC TAGS: stainless steel, tensile strength, yield strength, hardness, cold working /Kh14G14N3T steel

ABSTRACT: The change in the mechanical properties of stainless-steel end plates in the process of their manufacture by cold burnishing has been investigated. Butt-welded round blanks, 16 mm thick, were first spherically formed and heat treated, then cold burnished into end plates 3000 mm in diameter and given final heat treated. It was found that during end plate manufacture, the tensile strength, yield strength and hardness significantly increased, while the reduction of area and, particularly, elongation and notch toughness sharply decreased. The respective mechanical properties of the parent and burnished metal were: tensile strength 75 and 98—102 kg/mm²; yield strength 42 and 93—101 kg/mm²; hardness 201 and 348 HB; reduction of area 65 and 44—59%; elongation 45 and 13%; and notch toughness 23 and 4—7 kgm/cm². To

Card 1/2

UDC: 669.14.018.298,8.621.787.4

# "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000825910

obtain end plate without rupture, it must be heat-treated after pref during burnishing. Orig. art. has: 2 tables.									preform	eforming ;	and				
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				•											<i>:</i>
	2/2								•					-	

KOZLOV, Yu.I.

Effect of the driving back of formation water by the flow of drilling fluid on the results of mud-analysis logging. Razved.i prom.geofiz. no.45:92-96 '62. (MIRA 15:11) (Krasnodar Territory-Oil well logging)

5/0182/64/000/005/0001/0003

AUTHORS: Zalesskiy, V. I.; Tsibanova, M. S.; Kozlov, Yu. I.

TITLE: On the profile of hammer blocks for forging on hydraulic presses of low plasticity alloys

SOURCE: Kuznechno-shtampovochnoye proizvodstvo, no. 5, 1964, 1-3

TOPIC TAGS: forging, steel alloy, hammer block, hydraulic press, metal deformation

ARSTRACT: The authors conducted comparison tests on the forging of final parts of steel bars on cut hammer blocks with a 7-mm radius of edge curvature (see Fig. 1 on the Enclosure) and on similar blocks with an angle of inclination (~) of 15°. Samples for test use were prepared from low plasticity steel of 40-mm diameter and 200-mm length with a cast structure. The samples were heated and placed on a 200-ton press. The hammer blocks were heated to 300-350C and sample temperatures of 800, 900, 1000, 1100, and 1200C were used for testing. The allowed degree of deformation was given by the formula

 $\mathbf{s} = \frac{D_0 - h_1}{D_0} \cdot 100^\circ /_{\text{s}}$ 

where Do is the sample diameter before deformation and hi is the height in

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millimeters of the transverse section after deformation; the same degree of deforma-

 $e = \frac{F_0 - F_1}{F_0} \cdot 100^{\circ}/_{\text{or}}$ 

where F<sub>o</sub> and F<sub>l</sub> are the area of the transverse section before and after deformation respectively. The resulting degrees of deformation are tabulated, as are the results of varying the inclination angle of the blocks. The optimal inclination angle for one pass was found to be 20°; the absence of cracks during deformation was noted even for 29.8% deformation. Similar testing using a 3000-ton press in 2 equations.

ASSOCIATION: none

SUBMITTED: 00

SUB CODE: MM

NO REF SOV: 000

ENCL: 01

OTHER: 000

Cara 2/3

8/0148/64/000/005/0090/0093

AUTHOR: Zalesskiy, V. I.; Tsibanova, M. S.; Kozlov, Yu. I.

TITIE: Determination of Plasticity in Ingot and Billet Forging

SOURCE: IVUZ. Chernaya metallurgiya, no. 5, 1964, 90-93

TOPIC TAGS: plasticity, deformation, hot drawing, reduction, forging ingot; billet

ABSTRACT: The authors investigated plasticity for the purpose of determining the proper degree of deformation during hot drawing. Reduction was carried out in rhombic dies. Cast and forged 250 mm long specimens with a 40 mm diameter were . cut from a low-plasticity steel ingot. Heating to 1150 C was followed by cooling to 30 C above test temperatures and 15 min holding. A 200 ton hydraulic press was applied. Rupture and upsetting tests showed the optimal temperature range for the deformation of the specimens to be 950 to 1170 C. Under industrial conditions the degree of deformation was calculated from the press stroke according to the equation

 $\varepsilon = D_0 - h_1/D_0 \times 100\%$ 

Card 1/2

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ACCESSION NR: AP4039273 where  $D_0$  = initial diameter of the specimen;  $h_1$  = final permitted height in drawing during one operation. The cross-sectional area was measured with a planimeter from a templet indentation. Thus, a method simulating the process of a given forging operation is suitable for the determination of the degree of deformation.

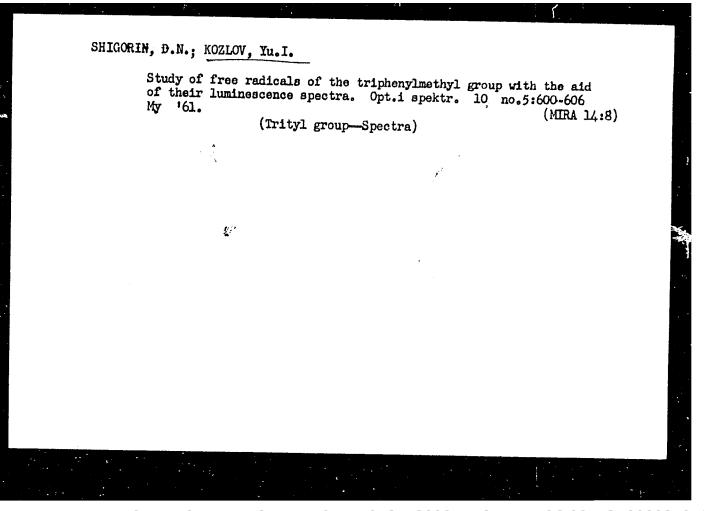
ASSOCIATION: Moskovskiy institut stali i splavov (Moscow Institute of Steel and Alloys)

SUBMITTED: 080ct63. DATE ACQ: 12Jun64 ENCL:

Orig. art. has: 2 figures, 2 equations and 2 tables.

SUB CODE: MM NO REF SOV: OTHER: OOO

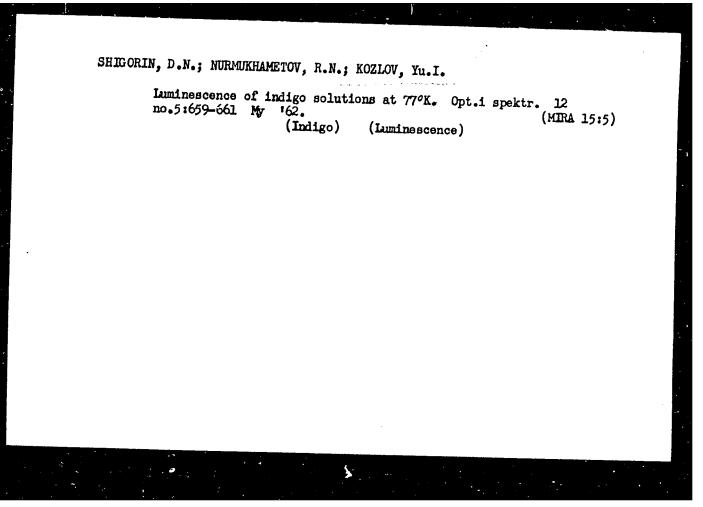
Card



NUFRUELECTOV, R.N.; SHIGORIN, D.N.; HOZLOV, Yu.I.; PUCHEOV, V.A.

Effect of the hydrogen bond on the luminescence of hydroxyand amino azo compounds. Opt. 1 spoktr. 11 no.5:606612 N '61.

(Azo compounds—Spectra)



NURMUKHAMETOV, R.N.; KOZLOV, Yu.I.; SHIGORIN, D.N.; PUCHKOV, V.A.

Luminescence spectra of azomethine compounds. Dokl. AN SSSR 143 no.5:1145-1148 Ap '62. (MIRA 15:4)

1. Predstavleno akademikom A.N.Tereninym. (Schiff bases--Spectra)

S/048/63/027/001/007/043 B163/B180

AUTHORS:

Kozlov, Yu. I., and Shigorin, D. N.

TITLE:

Formation of free radicals of the triphenylmethyl series

PERIODICAL: Akademiya nauk SSSR. Izvestiya. Seriya fizicheskaya, v. 27, no. 1, 1963, 14-16

TEXT: Compounds of the following type ţ

Card 1/3

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Formation of free radicals of the ...

were studied, where H = H, OH, CI,  $H_3C$ ;  $R_1 = H$ ,  $N(CH_3)_2$ ,  $N(C_2H_5)_2$ ,  $R_2 = H$ , C1, OCH<sub>3</sub>, NO<sub>2</sub>;  $R_3 = H$ , OCH<sub>3</sub>. In such compounds, the C - R bond breaks under ultraviolet irradiation with wavelengths between 250 and 350 m $\mu$ . The formation of the radicals is proved by the epr in the irradiated compounds, and by the fact that the luminescence spectra of the particles obtained after irradiation of  $(c_6H_5)_3CH$ ,  $(c_6H_5)_3CCI$ ,  $(C_6H_5)_3$ COH coincide with the spectrum of the free triphenylmethyl radical obtained by thermal dissociation of  $(C_6H_5)CC(C_6H_5)_3$ . Before irradiation, the molecules show strong fluorescence at 3800 - 4500  $^{
m A}$ , and phosphorescence at 4200 - 4800  ${\rm A}$ . Both fade as the irradiation time increases and the intensity of a new fluorescence band at about 5800  ${\rm \AA}$ increases, which is specific for the resulting radicals. The phosphorescence of the initial molecules and the formation of radicals becomes stronger if the solvent is changed from benzene to hydrocarbons and alcohols. Since the energy of radical formation exceeds the energy of the exciting quanta ( $\lambda = 313$  nm), a firect process is impossible, and Card 2/3

S/048/63/027/001/007/043 B163/B180

Formation of free radicals of the ...

the following mechanism is suggested. First there is excitation of the  $\pi$ -electron system (singlet  $\pi \to \pi$  transition) in the initial molecules. From this excited state a nonradiative transition to a triplet state with a lifetime of a few seconds is possible. Some of the molecules in the triplet state emit their energy in form of phosphorescence quanta, others transmit it to the system of  $\sigma$ -bonds = C - R which is weakened and can now be broken up by ultraviolet radiation to form free radicals. The probability of formation of free radicals is lower for gamma-irradiation than for ultraviolet. This paper was presented at the 14th Conference on Spectroscopy in Gor'kiy, July 5-12, 1961. There are 2 figures.

Card 3/3

NURMUKHAMETOV, R.N.; SHIGORIN, D.N.; KOZLOV, Yu.I.

Laminescence spectra of solutions of indigo and some of its derivatives at 770K. Izv. AN SSSR Ser. fiz. 27 no.5:686-689 My 163. (MIRA 16:6)

(Indigo-Spectra)

KOZLOV, Yu.I.; SHIGORIN, D.N.; NURMUKHAMETOV, R.N.; PUCHKOV, V.A.

Phototransfer of a proton in the quasiaromatic ring with H-bonding. Zhur. fiz. khim. 37 no.11:2432-2444 N'63.

1. Fiziko-khimicheskiy institut imeni L.Ya. Karpova, Moskva.

KOZLOV, Yu.I.; MUROMTSEV, V.I.; PISKUNOV, A.K.; SHIGORIN, D.N.; OZEROVA, G.A.; VEREYN, N.V.

Formation of radicals via the triplet state in the ultraviolet irradiation of frozen solutions of aromatic molecules. Zhur. fiz. khim. 37 no.12:2800-2802 D '63. (MIRA 17:1)

1. Fiziko-khimicheskiy institut imeni Karpova.

SAVITSKIY, A.P.; KOZLOV, Yu.I.; ITIN, V.I.; SAVITSKIY, K.V.; ZHDANOVA, V.N.

Effect of porosity on the mechanical properties of metal-ceramic copper and the Cu-Al alloy. Izv. vys. ucheb. zav.; fiz no.5: 34-37 '64. (MIRA 17:11)

1. Sibirskiy fiziko-tekhnicheskiy institut pri Tomskom gosudarstvennom universitete imeni Y.V. Kuybysheva.

\$/0182/64/000/002/0035/0038

AUTHOR: Zalesskiy, V.I.; Tsibanova, M.S.; Kozlov, Yu. I.

TITLE: Technique for heating heat-resistant steel ingots

SOURCE: Kuznechno-shtampovochnoye proizvodstvo, no. 2, 1964, 35-38

TOPIC TAGS: steel production, ingot heating, steel, heat resistant steel, austenitic steel, carbide steel, heat resistance

ABSTRACT: Ingots of grade 48AN-1 heat-resistant steels of the austenite-carbide group were investigated. Thermocouples were used to measure the temperature. The results showed that steel ingots had previously been heated for too long a time and that the duration may be reduced by 6 hours. The temperature gradients in the steel were also measured. The author recommends rapid heating of the steel by placing the cold ingots into an oven already heated to 600 C. The temperature is then immediately raised to 800 C (for 1 to 1.5 hours) and the ingots are held at this temperature for 5 hours. The temperature is then forced to 1170-1200 C over 5 hours and maintained at this level for 3 to 4.5 hours. The total duration of heating for an ingot weighing 3.7 metric tons was about 16 hours. This forced method produced results which were in no way inferior to those of the usual heating method. "K. Ye. Sharapov, A. I. Senyakin, K. V. Ignat'yev and Ye. A.

## "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000825910

ACCESSION NR: AP4019026

Petrova also took part in this work." Orig. art. has: 8 figures.

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#### 1. 67/10-65 ACCESSION BRE AP4043865

pressed at [1.5 ton/cm2] and sintered at 250, 400, 550, 700, 850, and 100C. The sumples were pressed again after sintering at 5 tons/cm2, sintered again at the corresponding temperature, and sqain pressed at 5 tons/cm2. The results show that a metal-ceramic copper melacyly pressed and sintered at 10% temperatures has a higher remarkably pressed and sintered at 10% temperatures has a higher remarkably pressed and sintered at 10% temperatures has a higher remarkably pressed and sintered at 10% temperatures has a higher remarkably pressed and sintering bit is not as resistant to compression at migh temperatures. The loss of strength is found to be due to partial annealing, as determined by the width of the (331) x-ray line of the sample. Measurements of the width of the x-ray line have established that recrystallisation of the metal-ceramic copper takes place during the sintering process in the temperature interval 300-350C. A hypothesis is advanced that the weakening of the metal-ceramic copper during compression at high temperatures is due to interaction between discompression at high temperatures is due to interaction between discompressions and vacancies, which safer the lattice upon dissolution of

Card 2/3

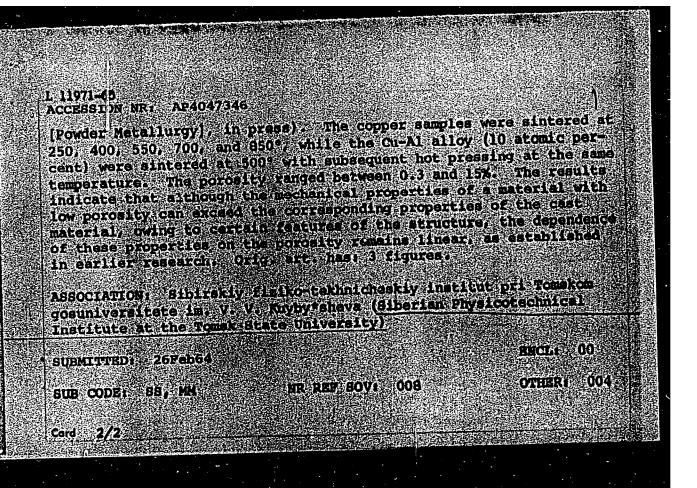
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LEELOTIE-65 BET (B)/EDH/END (B)/BED (C)/END (C)/(END (C)) PLA/PLA = SSD/AFE (N)/END (C)/(END (C)) ASD(m)=3/APMI/BSD 2:10 8/0139/64/000/005/0034/0037 ACCESSION NR. AP404/346 AUTHORS: BAVICERLY A. P. I. Koslov Yu. L., ICIN, V. L., Bavicerly K. V.; Zhdanova, V. N. TITLE: Refect of porcelty on the mechanical properties of metalceramic copper and a Cu-At alloy SOURCE: IVUZ. Flzika, no. 15, 1964, 34-37 TOPIC TAGE: copper alloy, copper, metal ceramic material, porosity, mechanical property, hardness, powder metallurgy ABSTRACT: In view of the lack of experimental data on the effect of low porosity on the mechanical properties, the authors investigated the dependence of the hardness and resistance to compression of copper and of Cu-Al alloy, prepared by powder-metallurgy methods, on the porosity. The preparation of the metal-ceramic samples is the same as described by A. P. Savitskiy at al (Poroshkovaya metallurgiya Cord 1/2



ACCESSION NR: AP4036566

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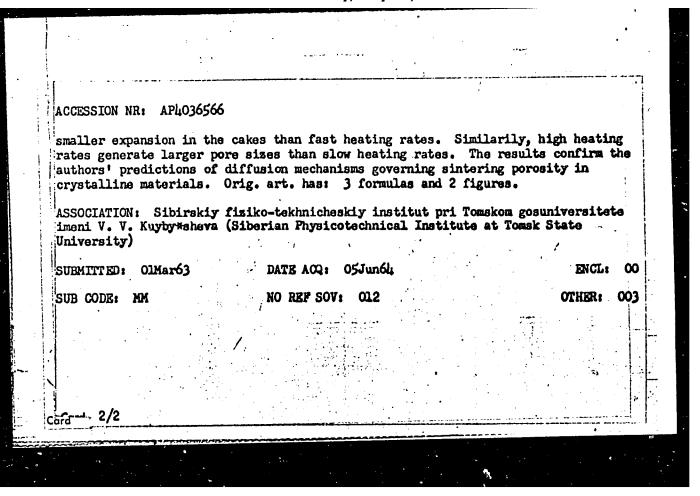
AUTHORS: Savitskiy, A. P.; Itin, V. I.; Zhdanova, V. N.; Kozlov, Yu. I.

TITLE: On problem of excess vacancy sources formed during sintering of metallic powders

SOURCE: IVUZ. Fizika, no. 2, 1964, 110-115

TOPIC TAGS: metallic powder, sintering, cake porosity, initial porosity

ABSTRACT: An experimental investigation was made to verify theoretical conclusions on the influence of the heating rate in metallic powder sintering. Copper powder  $(50\,\mu\text{ size})$  of galvanic origin was used to prepare 15- to 20-mm cylindrical specimens (7 mm in diameter) in a double-sided press. The sintering was carried out in  $5 \times 10^{-3}$  Hg vacuum at a temperature of 900C for one hour. One set of specimens was heated at an average rate of 1.5 degrees per minute and the other at 200 degrees per minute. A graph (depicting final cake porosity versus initial porosity for both heating rates) and 170-magnification photographs of the pore sizes in the two specimens show that for small initial porosity under elevated pressures the use of slow heating rates to sintering temperatures gives rise to a



ACCESSION RE: AP5004273

ACCESSION RE: AP5004273

AUTHOR: SAVISEKY, K.S., Ichn. V. IS Koplov, Yu.S.I.; Kulikov, V. A.

TITLE: The effect of mutabling on the properties of cold worked Qu.Al alloys prepared by the sintering methods:

SOURCE: Fisike metalloy i metalloyedeniye, v. 15, no. 1: 1965, 117-122;

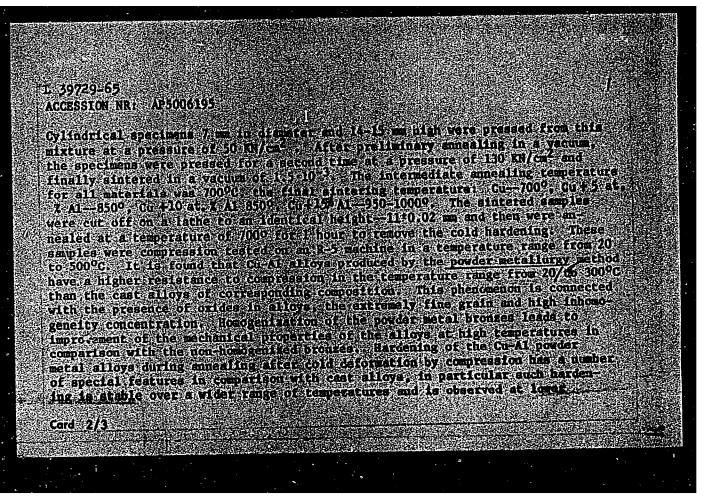
TOPIC TACS: amealing foldowring alwinum bronze, powder, metallurgy, powder bronze, cast bronze, solid solution, microsegregation, sintering diffusion amnesting, copper alloy

ABSTRACT: A sticky has been made of the effect of annealing, following cold-works ing on the mechanical properties of sluminum bronze, prepared by the sintering, section, The Suthors found that the presence of a solid solution with a changing joncentration and a vary fine, grain in the mentioned alloy serves to impure the large metalling internations as copper-aluminum alloy produced by the broosder metalling method contains solid solution concentrations, even a pmall aluminum content will also enhance the hardening effect in the course of simple ing. Mere is a basis for the brist, that the production of powde broads by the rolling method will considerably improve the mechanical properties of the course of the rolling method will considerably improve the mechanical properties of the course of the rolling method will considerably improve the mechanical properties of the course of the rolling method will considerably improve the mechanical properties of the course of the course of the rolling method will considerably improve the mechanical properties of the course of the course of the rolling method will considerably improve the mechanical properties of the course of the course of the rolling method will considerably improve the mechanical properties of the course of

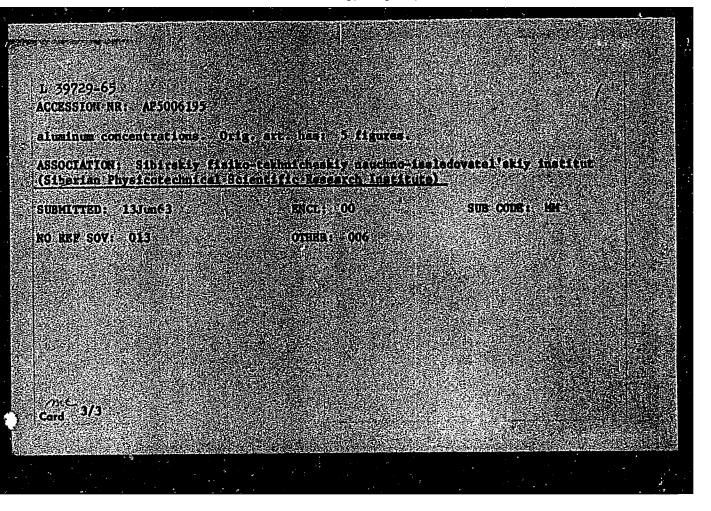
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AUTHOR: Savicus; a de la contraver. A de la contraver de la contraver. A de la contraver de la contraver. A de la contraver de	
TITLE: The effect of temperature to the machanical properties the provider alloys of Copper with alternam	
SOURCE: Poroshkovsys secal uralya, no. 2; 1965; (8-82	
TOPIC TAGS: aluminum alloy, metallurgical research. Dronse compression acreeging annealing	
ABSTRACT: Because of their excellent sectionical properties, aluminum protess are replacing the more expensive tin bronzes. However, the poor casting properties of aluminum bronzes impede their use somewhat; These difficulties may	
be overcome by substituting possess meteriums for conting the authors examine the properties of aluminum browning produced by this method. Metal produce allogs of this self-ind. Herei produce allogs of this self-ind. It is, a conservation of the self-index of the self-index of the self-index.	
and aluminum powders with perfector makings than 40 u work mind for 50-70 hours.	
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EWI(m)/EWP(e)/EWP(W)/T/EWP(k)/EWP(z)/EWP(b)/EWP(t) IJP(c) UR/0139/65/000/003/0124/0128 AP5017182 ACCESSION NR: AUTHOR: Itin, V. I.; Savitskiy, A. P.; Kozlov, Yu. I., Savitskiy, K. V. TITLE: Influence of the sintering temperature on the mechanical properties of Cu-Al alloy prepared by the method of multiple pressing and sintering SOURCE: IVUZ. Fiziķa, no. 3, 1965, 124-128 TOPIC TAGS: copper alloy, aluminum containing alloy, powder metal compaction, powder metal sintering, temperature dependence ABSTRACT: This is a continuation of earlier work by the authors (Izv. Vuzov SSSR, Fizika, No. 2, 139, 1965) and is simed an eliminating the pores which appear in the first alloys sintered at temperatures above the cutectic melting point. To eliminating the pores which appear in the first alloys sintered at temperatures above the cutectic melting point. nate these defects the authors propose a two-step technology, wherein the pores are eliminated by a second pressing and sintering. The dependence of the hardness and resistance to compression of an alloy of copper with 10 at.% aluminum on the temperature of the sintering was measured at temperature 300, 400, 500, 600, 700, 900, and 1040C. The preparation of the samples and the test procedures are described. The maximum resistance to compression and maximum hardness was obtained at 500C, while best ductility was obtained at 600--700C. The results are analyzed from the point of view of formation of new phases of solid solutions at various Card 1/2

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CCESSION NR: AP5017182 comperatures. It is conc	luded that ontime) mecha	nical properties are	obtained by
multiple pressing and sim	tering at boo (ooc. II	educes the number of s	tress con-
centrators) in the sintere	d alloy. Variation of the gra-	n size and the degree	of homogene-
ity, thus yielding alloys	with prescribed propert	cient orige error men.	
ASSOCIATION: Sibirskiy f (Siberian Physicotechnica	121ko-teknnicheskly institute)		
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SUDMITTED: 12Dec63	ENCL: 00	BUB CODA:	
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TOPIC TAGS: steel plasticity steel coating charge parity; throme steel, nickel steel

ANTHOR TAGS: steel plasticity steel coating charge parity; throme steel, nickel steel

Source: TVUZ: Chemica intelligity, no. ? 1966, 113-116

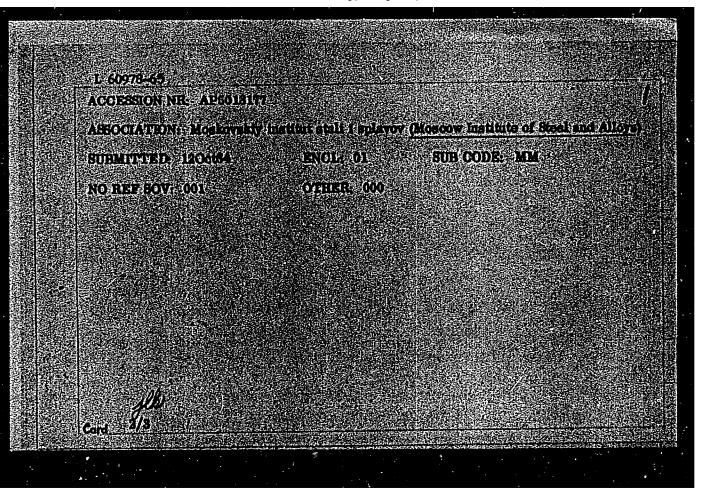
TOPIC TAGS: steel plasticity steel coating charge parity; throme steel, nickel steel

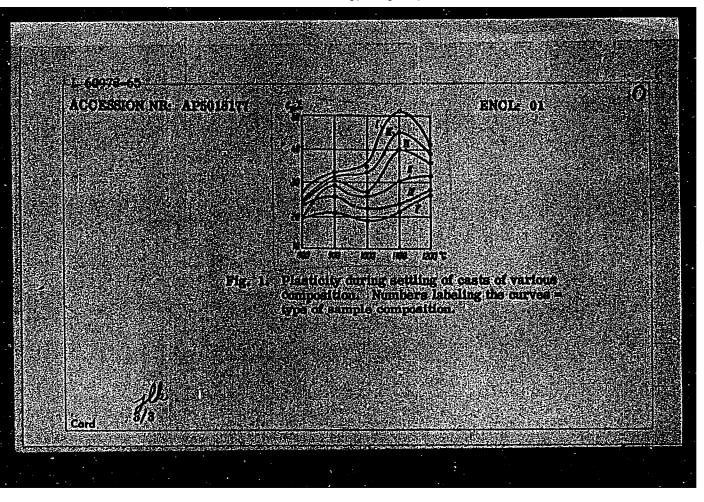
Source: TVUZ: Chemica intelligity, no. ? 1966, 113-116

TOPIC TAGS: steel plasticity steel coating charge parity; throme steel, nickel steel stainless steel

ABSTRACT: The influence of the parity of original charging material on the deformability of low-plasticity steel was smiled on 3-ig cases smelted in 25-ig capacity laboratory induction frimness. The test sample domposition was as follows: 1 - 50%, fresh charge with N - I nickel stiel (600) (arrechyone: IV - fresh charge with N - 2 nickel and 000 (arrechyone: IV - fresh char

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KOZLOV, Yu.I.; SHIGORIN, D.N.

Two-quantum photochemical processes in frozen solutions of triphonylmethane compounds. Dokl. AN SSSR 161 no.4:871-874 Ap '65. (MIRA 18:5)

1. Fiziko-khimicheskiy institut im. L.Ya.Karpova. Submitted October 3, 1964.

GRIGOR'YEVA. V.V.; SAVITSKIY, K.V.; ZHDANOVA, V.N.; KULIKOY, V.A.; SERGEYENKOVA, V.M.; SAVITSKIY, A.P.; ITIN, V.1.; KOZLOY, Yu.I.

Strain resistance and resistance to deformational distortions of ceramic metal alloys. Porosh. met. 5 no.9:R1-90 S '65.

(MIRA 18:9)

1. Institut problem materialovedeniya AN UkrSSF i Sibirskiy fiziko-tekhnicheskiy institut imeni Kuznetsova.

SAVITSKIY, K.V.; ITIN, V.I.; KOZLOV, Yu.I.; SAVITSKIY, A.P.

Effect of the dispersity of an aluminum powder on the sintering of the Cu-Al alloy in the presence of the liquid phase. Porosh. met. 5 no.11:19-25 N 165. (MIRA 18:12)

1. Sibirskiy fiziko-tekhnicheskiy institut imeni V.D.Kuznetsova. Submitted February 13, 1965.

ITIN, V.I.; SEVETSKIY, A.P.; SAVITSKIY, K.V.; KOZLOV, Yu.I.; KULIKOV, V.A.

Sintering of the metal ceramic alloy Cu - Al. Izv. vys. ucheb. zav.; fiz.
8 no.2:139-144 '65. (MIRA 18:7)

1. Sibirskiy fiziko-tekhnicheskiy institut imeni Kuznetsova.

ITIN, V.I.; SAVITSKIY, A.P.; KOZLOV, Yu.f.; SAVITSKIY, K.V.

Effect of the temperature of sintering on the mechanical properties of the Cu-Al alloy prepared by the method of repeated pressing and caking. Izv. vys. ucheb. zav.; fiz. 8 no.3:124-128 '65. (MIRA 18:9)

1. Sibirskiy fiziko-tekhnichoskiy institut imeni V.D. Kuznetsova.

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	AUTHOR: Grigor'yeva, V. V.	Bavitakiv, K. V.; Zhdanova, V. J.; (y. A. P.; Itin, V. I.; Korlov, Yu.	Kulikov, V. A.i. ye;	, <b>i</b>
	Sergevenkova, v. h. Dovavana	W 3	f 1	
	TITLE: Resistance to deforme of sintered powder alloys	ation and stability of deformation-	14.	Ř
		t =0 1065 81-90	$\mathscr{C}_{\mathfrak{d}}$	(g)
	SOURCE: Poroshkovaya metallu	urgiya, no. 9, 1909, uz-ye	-31- dispersion	·원 
(14)  }}	TOPIC TAGS: sintered nickel	alloy, aluminum oxide containing formation resistance, deformation is	nduced distortion,	
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) . 7	for compressive strength und	CL COMPLESSION as a read of the county to	_induced distortions	
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	nickel, and the difference t	Algos was slightly algor than the res somewhat greater at 500C. At be		•
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1 2099-66 ACCESSION NR: AP5022547 the compressive strength was higher in alloys containing s-Al203 and slightly in creased in all alloys as the Al<sub>2</sub>O<sub>3</sub> concentration increased. The size of Al<sub>2</sub>O<sub>3</sub> particles had practically no effect on the room-temperature compressive strength but at 500C the compressive strength of alloys increased appreciably as the particle eize of Al203 decreased from 2 to 1 µ. The type of Al203 modification had the most sharply pronounced effect on the compressive strength. For example, an alloy with 35 a-Al<sub>2</sub>O<sub>3</sub> had a compressive strength of about 65 and 36 dan/sm<sup>2</sup> at 20 and 500C, respectively, compared with 58 and 28 dan/m2, respectively, for an alloy with 35 y-Al<sub>2</sub>O<sub>3</sub>. Low-temperature annealing (at up to 300—400C) produced an equally slight increase in the hardness of both nickel and Wi-Al2O3 alloys deformed 30% at 20C. Annealing at temperatures higher than \$000 decreased the hardness of sintered inickel and all Mi-Al<sub>2</sub>O<sub>3</sub> alloys. However, the hardness of cold-deformed Mi-Al<sub>2</sub>O<sub>3</sub> alloys after high-temperature annealing remained higher than that of identically treated sintered nickel: The hardness:level:of Ei-Al203 alloys increased with. higher content and fineness of \$1203 powder. The maximum softening of Mi and Hi-Y Al203 alloys occurred at Athersand, temperature; while the temperature of maximum mortening of MithcAl203 railoys was about 1000 thighers The higher temperature stability of the deformation-induced distortions and a higher compressive 

"APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000825910

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	alloys. Orig	. art. bas: 8 figu	res and 5 formulas.		[ day]		
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L 20777-66 EWT(d)/EWT(m)/EWP(w)/EWP(x)/T/EWP(t)/EWP(k)/EWP(h)/EWP(1) JD/HW
ACC NR: AP6004680 SOURCE CODE: UR/0182/65/000/010/0009/0010

AUTHOR: Zalesskiy, V. I.; Kezlov, Yu. I.; Tsibanova, H. S.

ORG: none

TITLE: Effect of the shape of tool on the pattern of deformation of low-plasticity steel during upsetting

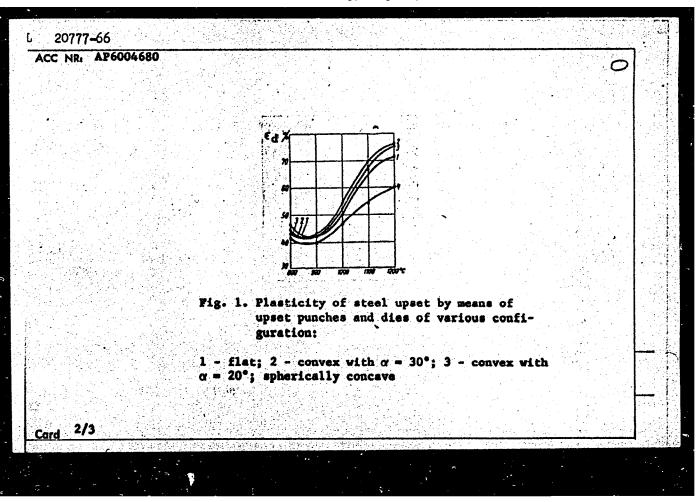
SOURCE: Kuznechno-shtampovochnoye proizvodstvo, no. 10, 1965, 9-10

TOPIC TAGS: hot upsetting, material deformation, plasticity, die shape, punch shape

ABSTRACT: Considering that many low-plasticity alloys are forged by upsetting and that initially concave and convex spherical upset dies and punches are used for this operation while flat upset dies and punches are used for final upsetting, the effect of the configuration of upset tools on plasticity as well as on the nonuniformity of deformation over height of specimen was investigated under laboratory conditions (specimens with initial diameter  $D_0 = 30 \text{ mm}$  and initial height  $H_0 = 40 \text{ mm}$ , of cast low-plasticity metal. The upsetting was performed at  $800-1200^{\circ}\text{C}$  with deformation  $\epsilon_{\text{total}} = 40\%$  over the height of the specimen. It was found (Fig. 1) that over the range of upsetting temperatures from 950 to  $1170^{\circ}\text{C}$  the greatest plasticity is displayed by specimens subjected to preliminary upsetting (10% deformation over height)

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UDC: 621.733.4



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by means of a punch with a projecting part 4.3 mm high shaped like a truncated cone. Over the entire range of upsetting temperatures employed the lowest plasticity was displayed by specimens upset by means of spherically concave tools (especially at 1100-1200°C, when the deformation is ~15-17%); The plasticity of specimens upset by means of flat punches is of an intermediate value. Upset punches with a projection shaped like a truncated cone reduce the nonuniformity of deformation, since then, during the preliminary upsetting, the projecting tip of the punch penetrates the central area of the specimen in such a way as to cause flowage of the specimen's metal; subsequent upsetting with flat upset punch causes flowage of metal in the surrounding annular zone of the specimen with its small surface area of friction; this displaces the metal of that zone both in the outward direction and in the direction of the cavity previously formed by the tip of the cone-shaped upset punch. All this leads to a sharp decrease in the zone of difficult deformation. By contrast, preliminary upsetting by means of spherically concave upset tool, with a deformation of ~15% over height, is highly disadvantageous, since it causes a decline in plastic properties and an increase in the nonuniformity of deformation. Orig. art. hes: 5 figures, 1 formula, 1 table.

SUB CODE: 11, 13/ SUBN DATE: none/ ORIG REF: 000/ OTH REF: 000

Card 3/3 Vmb

L 31967-66 EMP(e)/FWT(m)/T/EWP(t)/FTI/EWP(k) IJP(c) JD/JH ACC NR: AP6017096 (N) SOURCE CODE: UR/0226/66/000/001/0005/0011

AUTHOR: Savitskiy, K. V.; Itin, V. I.; Kozlov, Yu. I

45

ORG: Siberian Physicotechnical Institute im. V. D. Kuznetsov (Sibirskiy fiziko-tekhnicheskiy institut)

TITLE: Investigation of the mechanism of sintering powder-metal alloys of copper and aluminum in the presence of the liquid phase

SOURCE: Poroshkovaya metallurgiya, no. 1, 1966, 5-11

TOPIC TAGS: sintering, sintering temperature, eutectic, aluminum alloy, aluminum powder, copper alloy, powder alloy, powder metal, powder metal sintering

ABSTRACT: A Experimental data have shown that during sintering of a mixture of aluminum and copper powders in vacuum, at temperatures exceeding the eutectic, the samples tested increased in volume. This increase was in direct proportion to the concentration of aluminum in the alloy. The increase in volume of the sintered samples is attributed to the swelling of copper particles due to the diffusion of aluminum into them and formation of cavities in place of the aluminum particles.

Orig. art. has: 5 figures.

SUB CODE: 11/ SUBM DATE: 08Apr65/ ORIG REF: 017/ OTH REF: 007

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EWT(d)/EWT(m)/EWP(k)/EWP(h)/T/EWP(w)/EWP(v)/EWP(t)/ETI/EWP(1) ACC NR: AP6019931 SOURCE CODE: UR/0122/66/000/006/0061/0063 EM/WW/JD/HW AUTHOR: Zalesskiy, V. I. (Doctor of technical sciences; Professor); Kozlov, Yu. I. (Candidate of technical sciences); Belen'kiy, V. A. (Engineer) ORG: none TITLE: The effect of elastic deformation of spinning machine and tools on the accuracy of closure size produced by roller spinning SOURCE: Vestnik mashinostroyeniya, no. 6, 1966, 61-63 carbon steel, spinning, alloy steel spinning, copper alloy, spinning. aluminum alloy spinning/St. 3, steel 20, Kh18N9T steel, Kh14G14N3T steel, L62 alloy, AMg5 alloy ABSTRACT: The effect of elastic deformation of spinning machine and tooks on the accuracy of the container closure caze produced from carbon steel (St. 3, 20), high-alloyed steel (Kh18N9T, Kh14G14N3T), non-ferrous metals (L62, AMg5) and others by means of cold roller spinning has been investigated. Container closures 4-25 mm thick in diameters ranging from 1300 to 4000 mm were manufactured on a spinning machine (see Fig. 1) consisting of support 1, moving device 2, shaped spinning roller 3, pressure roller 4, and a 70-kw, 1460-rpm drive motor (5). It was found that the maximum axial roller displacement at a pressure of  $60~\mathrm{kg/mm^2}$  was  $0.45~\mathrm{mm}$ , or 3.7-11.1% of the total tolerance for closure diameter prescribed by machine 621.983.44.07:621